



5K / 5VK / 5VKF BASIC MACHINE

ITEM NO.	PARTS NO.	DESCRIPTION	ITEM NO.	PARTS NO.	DESCRIPTION
1	5K-5040	Worm Shaft	55	4H-3027	Saddle/Knee Gib
2	5K-5039	Worm	56	3035	Table Stop Bracket
3	5K-5040-1	Adj.Bushing (1SET)	57	001-10300060	Socket Cap Screw(3/8"*3/4")(2Req) (3036)
4	5A-5043	Head Swivel Plate	58	5K-3032	Saddle Lock Plunger
5	5A-5006	Cover	59	3026	Saddle/Table Gib
6	002-M0600010	Hemisphere Head Cap Screw(M6*10) (38Req) (5A-5007)	60	2030	Table Stop Bracket (2Req)
			61	2031	Stop Piece T-Bolt (2Req)
7	5K-5016N	Ram Adapter Plate	62	2001-50	Table(10"*50")
8	5A-5043-1	Head Swivel Plate	63	001-M0600016	Socket Cap Screw(M6*16)(8Req) (5K-5040-3)
9	5K-5018	Ram	64	5K-5040-2	Worm Fixd Cover (2Req)
10	5015	Ram Pinion Screw	65	020-00051105	Single Direction Thrust Ball Bearing(51105#) (2Req) (5K-5042)
11	5K-5004	Locking Bolt (4Req)			
12	5K-5002	Ram/Turret Gib	66	013-06060045	Key(6*6*45) (5K-5041)
13	5K-5001	Turret	67	6199-1	Brass Plug
14	5K-5006	Ram Lock Plunger (2Req)	68	008-M0600006	Set Screw(M6*6) (5K-5040-4)
15	5K-5010	Ram Lock Stud (2Req)	69	008-PT000040	Plug(1/2") (2Req) (2035)
16	009-10000030	Gib Screw Nut(3/8") (4Req) (H-5007-1)	70	5A-5005	Lock Nut (4Req)
17	H-5007	Gib Screw (2Req)	71	5K-5036N	Lower Clamping Bolt Spacer (4Req)
18	5K-5012	Ram Pinion	72	H-5044-I	Ram Plate(INCH TYPE)
19	5031	Plate (3Req)	72	H-5044-M	Ram Plate(M/M TYPE)
20	5K-5003	Spider	73	033-00000001	Round HD Drive Screw (25Req) (5032)
21	4H-1002	Column Cover	74	012-10000050	Spring Washer(5/8") (4Req) (5K-5005)
22	4H-1004	Filter (2Req)	75	5K-5030	Turret Plate
23	5K-1001	Column	76	002-M0500008	Hemisphere Head Cap Screw(M5*8)(2Req) (4036)
24	001-M1000030	Socket Cap Screw(M10*30)(12Req) (4H-3052)			
25	H-4026	Pedestal	77	4H-4034	Knee Lock Plunger
26	001-10400160	Socket Cap Screw(1/2"*1-3/4)(10Req) (4H-4052)	78	009-10000040	Jam Nut(1/2") (4023)
27	4H-4051	Knee/Column Gib Support	79	1001-1	Stop Screw (2Req)
28	3028	Gib Adj-Screw (10Req)	80	012-10000040	Spring Washer(1/2") (5029)
29	4H-4053	Knee/Column Gib (2Req)	81	011-10000040	Washer(1/2") (4023-2)
30	3B-1005	Knee Cover	82	4019	Bevel Gear
31	4H-4001	Knee	83	4022	Bevel Gear Spacer
32	4H-3039	Chip Guards	84	020-00005305	Bearing(5305#) (4040)
33	H-3039-1	Chip Guards	85	013-05050020	Key(5*5*20) (4020)
34	3030.31	Lock Bolt Handle (5Req)	86	001-M0600020	Socket Head Cap Screw(M6*20)(3Req) (4025)
35	4H-4043	Knee Lock Plunger (2Req)	87	H-4024-I	Elevating Screw Nut(INCH TYPE)
36	3040	Chip Guards	87	H-4024-M	Elevating Screw Nut(M/M TYPE)
37	4H-4050	Knee/Column Gib Support	88	036-00000010	Grease Nipple(PT1/8") (4024-1)
38	4006	Bearing Cap	89	H-4021-I	Elevating Screw Assembly(INCH TYPE)
39	020-006204ZZ	Bearing(6204#) (2Req)	89	H-4021-M	Elevating Screw Assembly(M/M TYPE)
40	2011	Bearing Retaining Ring	90	001-M0800020	Socket Head Cap Screw(M8*20)(3Req) (4041)
41	001-M0600025	Socket Head Cap Screw(M6*25)(3Req) (4009)	91	4039	Bearing Retainer Ring
42	4011	Dial Holder	92	4H-4038	Knee/Column Gib
43	4010-I	Dial With 100 Graduation(INCH TYPE)	93	4H-4028	Knee Wiper Felt
43	4010-M	Dial With 125 Graduation(M/M TYPE)	94	4H-4028-1	Knee Wiper Felt
44	4016	Dial Lock Nut	95	4H-4028-2	Wiper Holder (2Req)
45	4013	GearShaft Clutch Insert	96	013-04040020	Key(4*4*20) (2Req) (4015)
46	4002	Elevating Crank	97	4H-3051	Saddle/Table Gib Support
47	011-M0000006	Washer(M6) (4004)	98	4H-3027-1	Saddle/Knee Gib (2Req)
48	001-M0600016	Socket Head Cap Screw(M6*16) (4005)	99	4014	Bevel Gear
49	4003	Handle	100	012-M0000008	Spring Washer(M8) (4042-1)
50	4H-3037-1	Saddle Knee (2Req)	101	001-M0800016	Socket Head Cap Screw(M8*16) (4042)
51	4H-3037	Felt Wipers (2Req)	102	011-M0000008	Washer(M8) (4017-1)
52	4H-3050	Saddle/Table Gib Support	103	4014-1	Bevel Gear Spacer
53	H-3029	Table Lock Plunger (2Req)	104	4H-4017	Elevating Shaft
54	5K-3001	Saddle			